

Amendments to the Claims

Claims 1-2 (canceled)

Claim 3 (previously presented): A heat exchange panel to be conformed to a complex shape, comprising:  
a first layer of a flexible material, which layer is conformable to a complex shape;  
a second layer of a flexible material, which layer also is conformable to a complex shape and has a common border with the first layer;

a border seal sealing substantially an entire periphery of the first layer and the second layer at said border; and

said first and second layers being directly secured together interiorly of said border at a multiplicity of points to form a dot matrix of attachments organized into first imaginary lines and second imaginary lines for connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°;

wherein:

the border seal consists of curvilinear ripples having ripple cycle lengths substantially shorter than the length of said border.

Claim 4 (previously presented) The panel of claim 3, further comprising:

a first port for passing fluid into the panel;

a second port for passing said fluid out of the panel; and

at least one fence interiorly of said border sealing the first layer and the second layer, said fence cooperating with said border to define a fluid flow channel within said panel.

Claim 5 (previously presented): The panel of claim 4, wherein:

the fence includes curvilinear ripples having ripple cycle lengths substantially shorter than the length of the fence.

Claims 6-7 (canceled)

Claim 8 (previously presented): A method of manufacturing a heat exchange panel which conforms to a complex shape comprising steps of:

sealing a first layer of a flexible material, which layer is conformable to a complex shape to a second layer of a flexible material at a common border, which second layer is also conformable to a complex shape; and

sealing said first layer to said second layer interiorly of said border at a multiplicity of points to form a dot matrix of attachments, said dot matrix organized into first imaginary lines and second imaginary lines for connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°;

wherein:

the first step of sealing includes sealing substantially an entire periphery of said first layer to said second layer with a border seal having curvilinear ripples consisting of ripple cycle lengths substantially shorter than the length of said border.

Claim 9 (previously presented): A method of manufacturing a heat exchange panel which conforms to a complex shape comprising steps of:

sealing a first layer of a flexible material, which layer is conformable to a complex shape to a second layer of a flexible material at a common border, which second layer is also conformable to a complex shape; and

sealing said first layer to said second layer interiorly of said border at a multiplicity of points to form a dot matrix of attachments, said dot matrix organized into first imaginary lines and second imaginary lines for connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°;

further comprising steps of:

constructing first and second ports for passing a fluid into and out of said panel;

and

sealing said first layer to said second layer with at least one fence between said first port and said second port, said fence having curvilinear ripples having ripple cycle lengths substantially shorter than the length of said fence.

Claims 10-11 (canceled)

Claim 12 (previously presented): A method for exchanging heat with a complex shape, comprising steps of:

receiving a fluid flow in a first port;

restricting passage of said fluid flow to between first and second layers of flexible material which are conformable to a complex shape;

further restricting said passage with a border seal at a common border between said first and said second layers along substantially an entire periphery thereof;

passing said fluid flow about a multiplicity of points interiorly of said first and second layers, said first and second layers being directly secured together to form a dot matrix of attachments organized into first imaginary lines and second imaginary lines connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°; and

issuing said fluid flow through a second port;

wherein:

said border seal consists of curvilinear ripples having ripple cycle lengths substantially shorter than the length of said border.

Claim 13 (canceled)

Claim 14 (previously presented): A method for exchanging heat with a complex shape, comprising steps of:

receiving a fluid flow in a first port;

restricting passage of said fluid flow to between first and second layers of flexible material which are conformable to a complex shape;

further restricting said passage with a border seal at a common border between said first and said second layers;

passing said fluid flow about a multiplicity of points interiorly of said first and second layers, said first and second layers being directly secured together to form a dot matrix of attachments organized into first imaginary lines and second imaginary lines connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°; and

issuing said fluid flow through a second port;  
further restricting said fluid flow with at least one fence between said first port  
and said second port;

wherein:

said fence includes curvilinear ripples having ripple cycle lengths substantially  
shorter than the length of the sealing fence.

Claims 15-16 (canceled)

Claim 17 (previously presented): A system for exchanging heat with a complex  
shape; comprising:

a heat transfer device for one of cooling or heating a fluid;  
a pump/reservoir coupled to the heat transfer device for storing and pumping said  
fluid; and

a heat exchange panel coupled to the pump/reservoir and the heat transfer device,  
the heat exchange panel including a first layer of a flexible material conformable to a complex  
shape, a second layer of a flexible material also conformable to a complex shape, a border seal  
sealing substantially an entire periphery of said first layer and said second layer together at said  
border, a first port for receiving said fluid, a second port contiguous with said first port for  
issuing said fluid, and said first and second layers being directly secured together interiorly of  
said border seal to form a dot matrix of attachments between said first and second layers, said dot  
matrix organized into first imaginary lines and second imaginary lines for connecting dots of said  
dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second  
imaginary lines at an angle falling in a range of between about 70° to about 110°;

wherein: one of (i) said first lines and (ii) said second lines has an angle in a range  
of about 25° to about 65° with respect to a nominal direction of a flow of said fluid; and

wherein:

said border seal consists of curvilinear ripples having ripple cycle lengths  
substantially shorter than the length of said border.

Claim 18 (canceled)

Claim 19 (previously presented): A system for exchanging heat with a complex shape; comprising:

a heat transfer device for one of cooling or heating a fluid;

a pump/reservoir coupled to the heat transfer device for storing and pumping said fluid; and

a heat exchange panel coupled to the pump/reservoir and the heat transfer device, the heat exchange panel including a first layer of a flexible material conformable to a complex shape, a second layer of a flexible material also conformable to a complex shape, a border seal sealing said first layer and said second layer together at said border, a first port for receiving said fluid, a second port contiguous with said first port for issuing said fluid, and said first and second layers being directly secured together interiorly of said border seal to form a dot matrix of attachments between said first and second layers, said dot matrix organized into first imaginary lines and second imaginary lines for connecting dots of said dot matrix to nearest dots of said dot matrix, said first imaginary lines crossing said second imaginary lines at an angle falling in a range of between about 70° to about 110°;

wherein: the heat exchange panel further includes at least one fence interiorly of the border sealing said first layer and said second layer, said fence cooperating with said border to define a fluid flow channel within said panel; and

wherein:

said fence includes curvilinear ripples having ripple cycle lengths substantially shorter than the length of said fence.

Claim 20 (previously presented): The panel of claim 4 wherein said first and second ports are contiguous.

Claim 21 (canceled)

Claim 22 (previously presented): A heat exchange panel to be conformed to a complex shape, comprising:

a first layer of a flexible material, which layer is conformable to a complex shape;

a second layer of a flexible material, which layer also is conformable to a

complex shape;

a border seal sealing substantially an entire periphery of the first layer and the second layer to form a border, the border seal consisting of curvilinear ripples having ripple cycle lengths substantially shorter than the length of said border.

Claim 23 (previously presented): The heat exchange panel of claim 22 further including at least one fence interiorly of said border, which fence is sealed to the first layer and the second layer and includes curvilinear ripples having ripple cycle lengths substantially shorter than the length of the fence.

Claim 24 (previously presented): The heat exchange panel of claim 23 further including a first port for passing fluid into the panel and a second port for passing said fluid out of the panel, said first and second ports being contiguous.